

Work Order ID 110164

December-17-13 9:17:14 AM

110164

Page 1

Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Assembly (350)
 Start Date: 12/17/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 13-12-18 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4030	D								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

1x DAS 28 14-01-20
9:00

1x 14-01-20

1 DAS 05 14-01-21

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1 10164

Item ID: D4030-041

Accept

N900040100

Setup Start *NS1*

Item Name: Long Basket Assembly (350)

Stop *NS2*

Start Date: 12/17/13 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 12/17/13 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

Accept
Qty

Reject
QtyReject
Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS 14-01-27

14-01-23

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC
IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200 Placard, Max Load		Manufactured	No				Each	4.0000		1	DAS 28 9-89	14-01-20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST091		4				B109628			
				105131		2							
				88611		1							
				96251		1							
D2530 Handle Weldment		Manufactured	No			100	Each	4.0000	1	1	DAS 28 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST255		4				B110657			
				106639		3							
				92130		1							
D2535 Spring		Manufactured	No			100	Each	92.0000	2	2	DAS 28 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		92				2x			
				100552		91							
				102576		1							
D2537 Bushing		Manufactured	No			100	Each	94.0000	2	2	DAS 28 9-89		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		94				2x			
				102982		28							
				103608		24							
				103861		40							
				98426		2							
D3913-041 Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1	DAS 28 9-89	B110152 w/ 11/10/20	

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D3914-041	Manufactured	No	100	Each	0.0000	1	1	
Long Basket Lid Assembly (350)								13110 116 (u) 21 14/01/28
D3917-3	Manufactured	No	100	Each	213.0000	6	6	
Washer								DAS 28 9-89 14-01-20
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST070		213					
	100397		2					
	104859		107					6x
	109114		104					
D3953-3	Manufactured	No	100	Each	53.0000	2	2	
Gas Spring Stud, Lid								DAS 28 9-89
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST075		53					
	102196		1					
	106870		6					2x
	109142		31					
	87592		1					
	88494		14					
D3953-7	Manufactured	No	100	Each	114.0000	2	2	
Spring Spacer								DAS 28 9-89
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST075		114					
	102928		23					
	105465		31					
	109115		60					2x
D3953-9	Manufactured	No	100	Each	69.0000	2	2	
Gas Spring Washer								DAS 28 9-89
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST075		69					
	102166		21					
	103615		18					
	107922		26					2x
	94719		4					

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D3953-17	Manufactured	No	100	Each	48.0000	2	2	DAS 28 9.89	14-01-20
Gas Spring Spacer									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST076	48					
			102860	8					
			106073	40			2x		
D3953-19	Manufactured	No	100	Each	44.0000	1	1	DAS 28 9.89	
Gas Spring Bracket									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST076	44					
			104984	21			1x		
			107604	23					
D3953-21	Manufactured	No	100	Each	32.0000	1	1	DAS 28 9.89	
Gas Spring Bracket									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST076	32					
			105028	8			1x		
			107641	24					
D3969-3	Manufactured	No	100	Each	32.0000	1	1	DAS 28 9.89	
Gas Spring									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST262	32			B110088		
			100611	17					
			99623	15					

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

AN3-14A Purchased No 100 Each 137.0000 4 4 DAS 28 9-89 14-01-20
Bolt

Location Loc Qty Loc Code

ST351 101
m125709 1
m127044 100
ST511 35
m126192 35
ST512 1
123759 1

AN3-16A Purchased No 100 Each 177.0000 2 2 DAS 28 9-89
Bolt

Location Loc Qty Loc Code

GA 47
117441 47
ST352 80
122407 8
M125952 4
M126192 68
ST511 50
M127070 50

AN5-17A Purchased No 100 Each 327.0000 4 4 DAS 28 9-89
Bolt

Location Loc Qty Loc Code

GA 36
117872 36
ST337 4
124215 2
124805 2
st503 287
125388 150
m126176 137

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Bolt	Purchased	No	100	Each	74.0000	3	3	DAS 28 9-89	14-01-20
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST356	74					
			124805	5					
			m125709	50					
			<u>m126193</u>	19		3x			
AN310-4 Nut	Purchased	No	100	Each	89.0000	3	3	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST342	89					
			112969	2					
			122800	2					
			M125716	1					
			<u>M126400</u>	34		3x			
			M126872	50					
AN310C4 Nut	Purchased	No	100	Each	75.0000	2	2	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST342	75					
			<u>126192</u>	25		2x			
			M125952	50					

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No 100 Each 6,342.0000 6 6 DAS 28 14-01-20
Nut 9-89

Location	Loc Qty	Loc Code
GA	194	
M126333	194	
ST314	28	
M126036	28	
ST506	793	
123900	793	
ST509	4000	
M127304	1000	
M127410	3000	
ST510a	1327	
M126275	8	
M126333	1319	

127831

MS21042L5 Purchased No 100 Each 840.0000 4 4 DAS 28
Nut 9-89

Location	Loc Qty	Loc Code
GA	5	
117611	5	
ST314	335	
125535	335	
ST509	500	
m127304	500	

4x

MS24665-151 Purchased No 100 Each 198.0000 3 3 DAS 28
Cotter Pin 9-89

Location	Loc Qty	Loc Code
GA	28	
17566	28	
ST323	170	
122802	15	
124859	3	
125646	52	
m127305	100	

3x

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Work Order ID: 110164

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS24665-300
COTTER PIN

Purchased No

100 Each 121.0000

2 2

DAS
28
9-89

14-01-20

Location Loc Qty Loc Code

GA 37

118234 37

ST299 84

124555 84

2x

NAS1149F0432P
WASHER

Purchased No

100 Each 845.0000

6 6

DAS
28
9-89

Location Loc Qty Loc Code

ST295 28

M121350 28

ST510a 817

M126221 817

6x

NAS1149F0563P
Washer

Purchased No

100 Each 521.0000

4 4

DAS
28
9-89

Location Loc Qty Loc Code

ST295 521

121350 521

4x

NAS1149F0332P
Washer

Purchased No

100 Each 5,834.0000

8 8

DAS
28
9-89

Location Loc Qty Loc Code

GA 182

122063 182

ST294 158

122063 158

ST295 494

123352 3

123900 491

ST510a 5000

125646 5000

8x

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Work Order ID: 110164

Parent Item: D4030-041

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Long Basket Assembly (350)

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

5,617.0000

2

2

DAS

28

9-89

14-01-20

WASHER

Location

Loc Qty

Loc Code

GA

2181

m125807

2181

ST292

68

119124

6

121255

7

121825

8

122441

55

ST510a

3368

m126221

3368

24

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

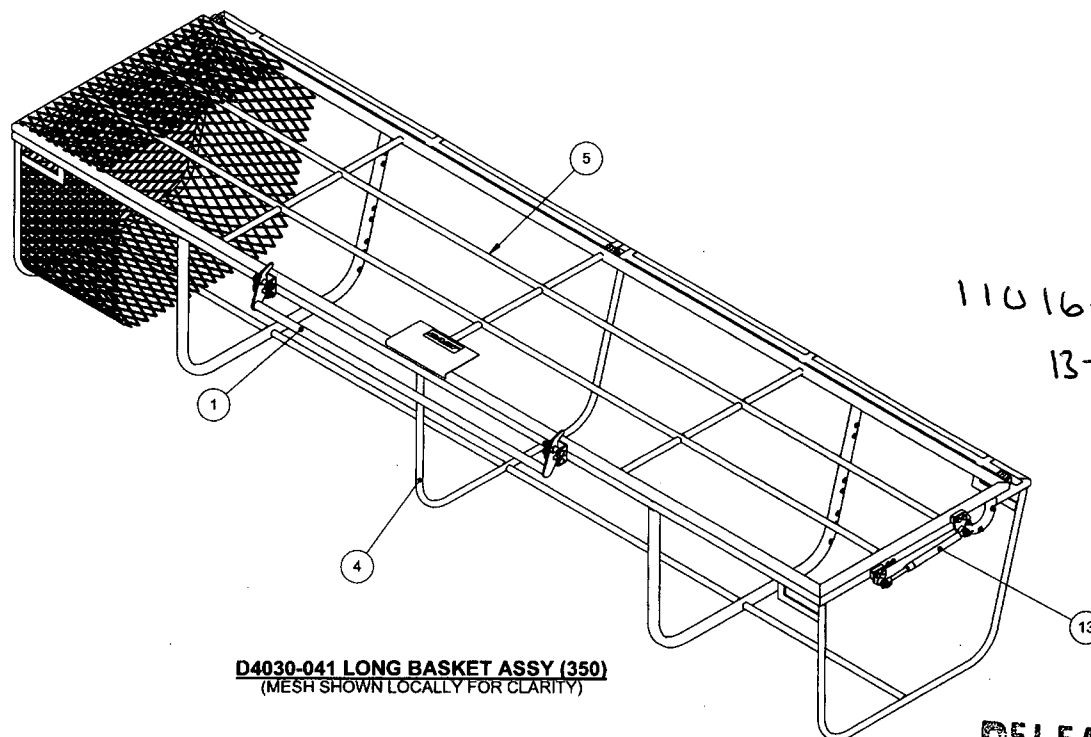
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT, MACHINE
15	2	AN3-16A	BOLT, MACHINE
16	3	AN4-12	BOLT, MACHINE
17	4	AN5-17A	BOLT, MACHINE
18	2	AN310C4	NUT, PLAIN, CASTELLATED
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	2	MS24665-300	COTTER PIN
23	3	MS24665-151	COTTER PIN
24	2	NAS1149C0432R	WASHER
25	6	NAS1149F0432P	WASHER
26	8	NAS1149F0332P	WASHER
27	4	NAS1149F0563P	WASHER

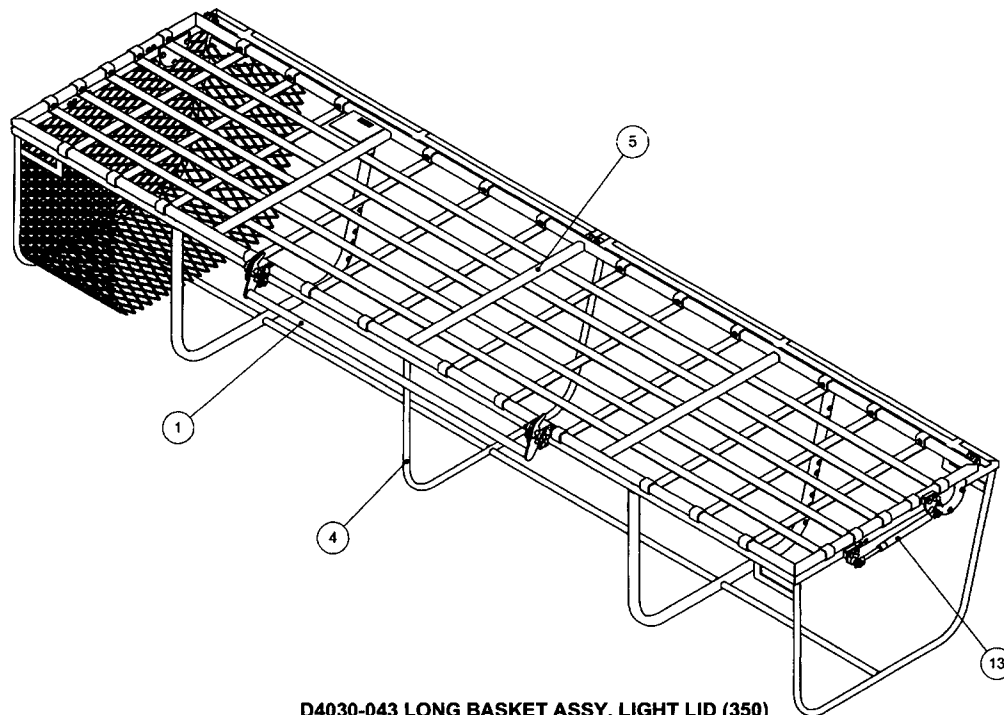


D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 72 lbs APPROX

D	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.18
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D8-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	MS	D4030	SHEET 1 OF 4
APPROVED	MS	TITLE	SCALE
DE APPR.	MS	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3915-041	LIGHT LID ASSY, LONG BASKET
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	4	NAS1149F0563P	WASHER
27	8	NAS1149F0332P	WASHER
28	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

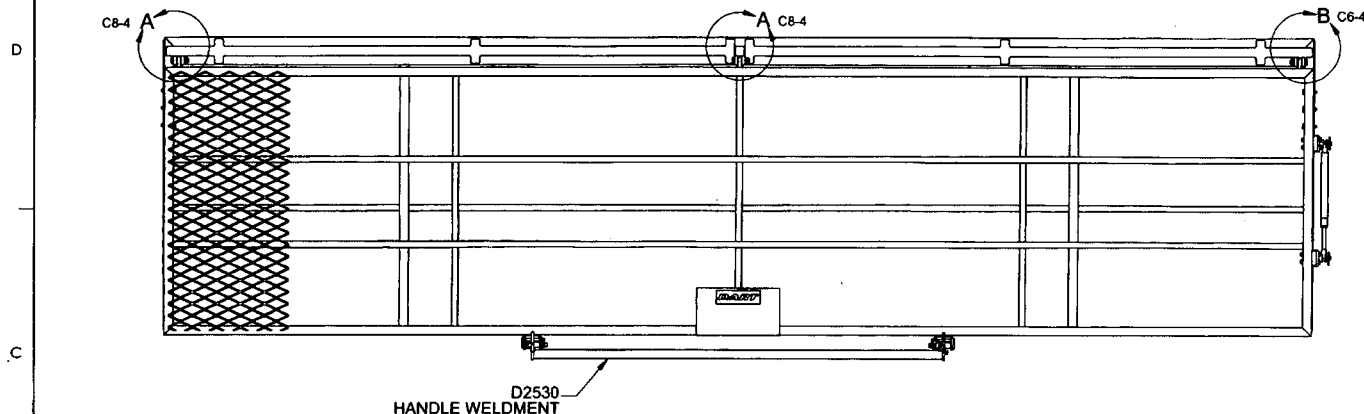
RELEASED
2013-08-16
MP

NOTES:

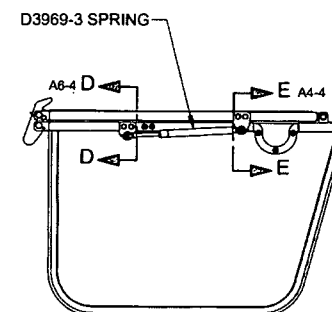
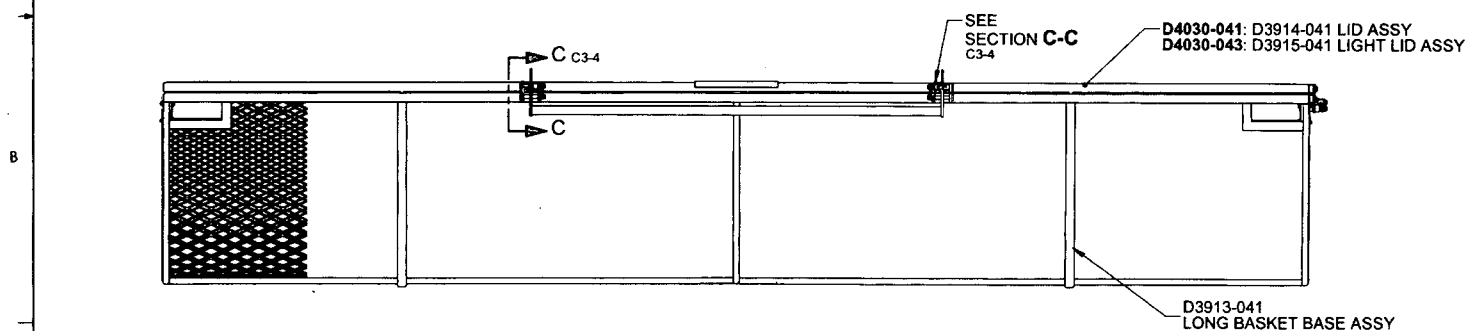
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 57 lbs APPROX

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
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8 7 6 5 4 3 2 1



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2013-08-16



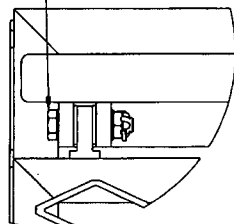
D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350) (SIMILAR)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

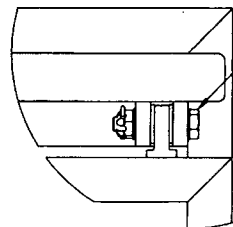
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
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8 7 6 5 4 3 2 1

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



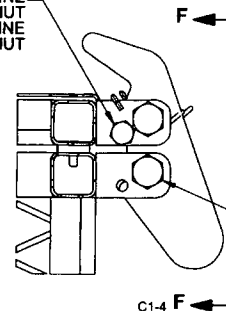
DETAIL A D8-3
D5-3



DETAIL B D3-3

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

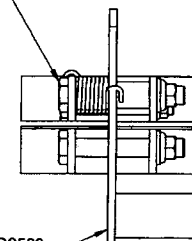
D4030-041: AN3-16A BOLT, MACHINE
MS21042L3 NUT
D4030-043: AN3-20A BOLT, MACHINE
MS21042L3 NUT



SECTION C-C B4-3
B6-3

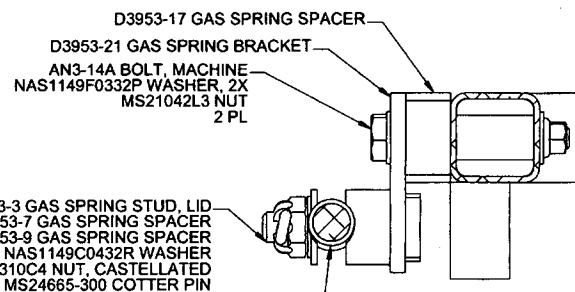
D4030-041: AN5-17A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT, MACHINE
NAS1149F0563P WASHER
MS21042L5 NUT

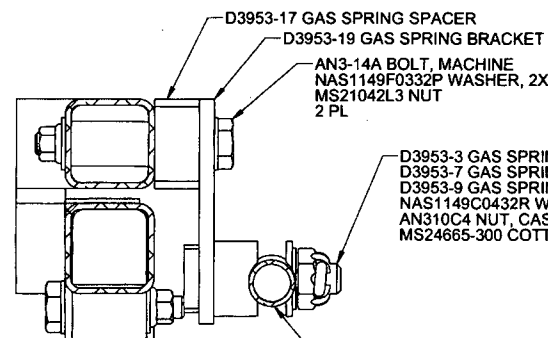


D2530
HANDLE WELDMENT
REF

VIEW F-F C3-4



SECTION D-D B2-3



SECTION E-E B1-3

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

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MFG. APPR.		D4030	SHEET 4 OF 4
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